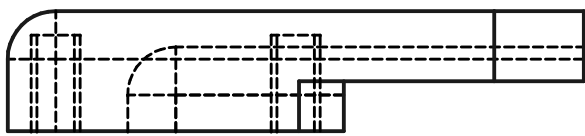
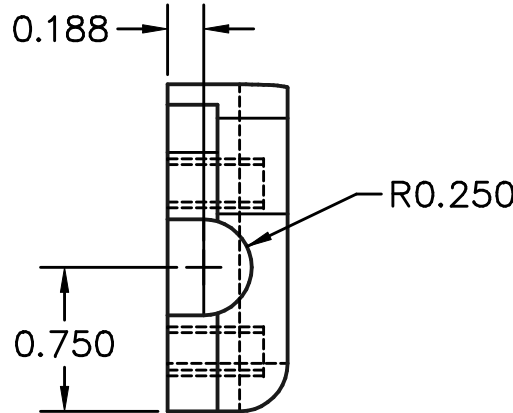
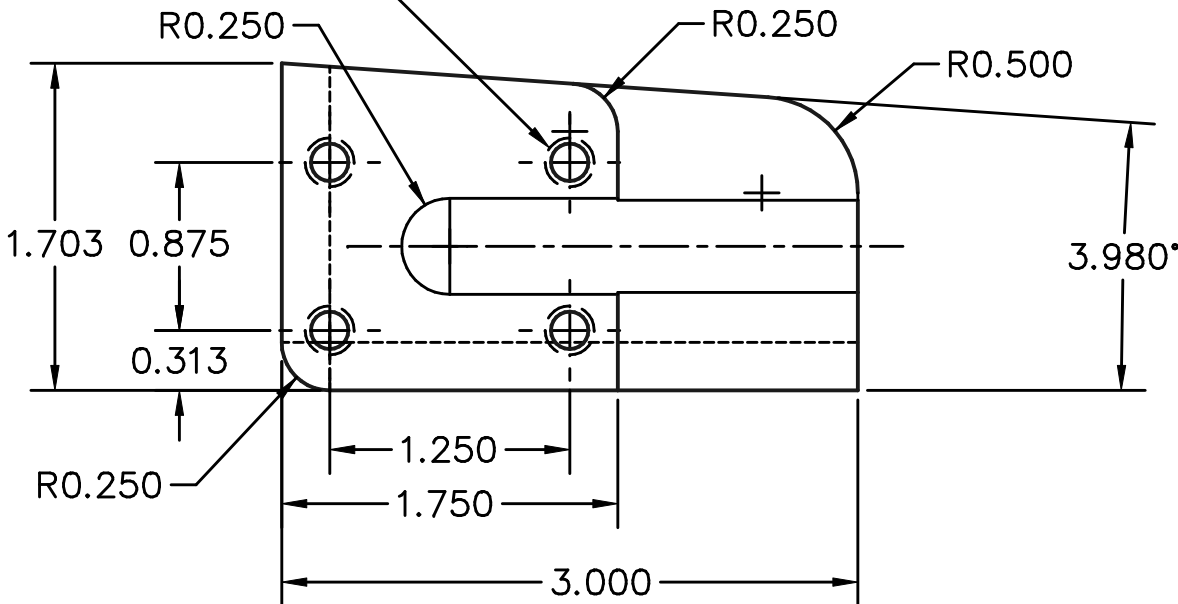
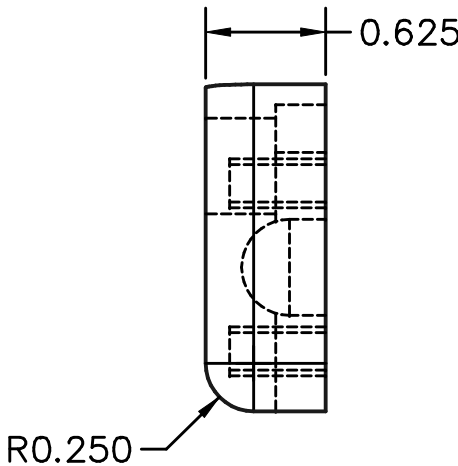


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		

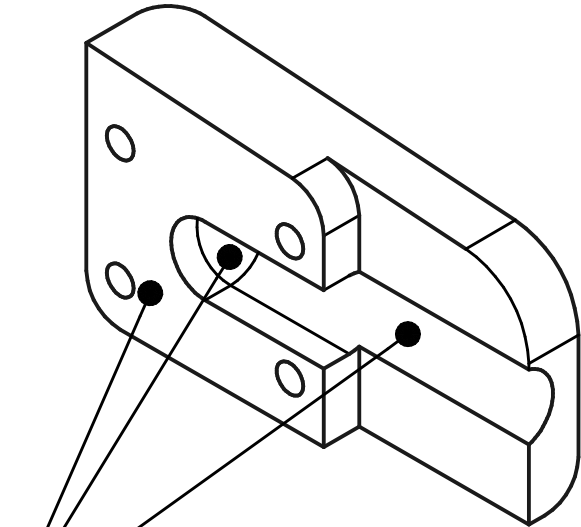
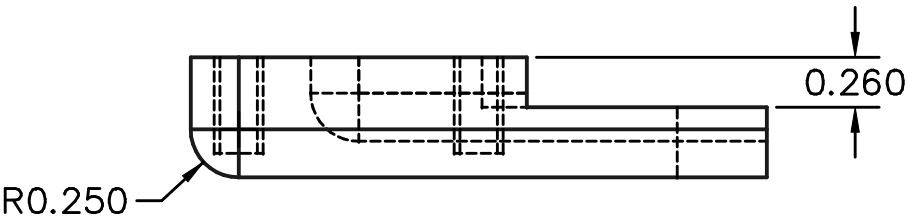


DRILL 13/64 ∇ 0.5. TAP – HELICOIL TOOL 3FPB.
INSERT HELICOIL PER HELICOIL INSTALLATION INSTRUCTIONS.
INSTALL HELICOIL WITH LOCTITE2440
TYPICAL 4 PLACES



NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

FINISH: CLEAN, ALODINE, PRIME AND PAINT PART PER S3001.



MASK INDICATED SURFACES PRIOR TO PRIMING
AND PAINTING.
MASK ALL FASTENER LOCATIONS PRIOR TO PRIMING
AND PAINTING.

	79221-01	01	COVER	6061-T6 ALUM PLATE	ASM-QQ-A-250/11	0.75 THICK
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					
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	DRAWN:	R. RATHWELL	30/12/18			
	CHECKED:	E. BURGOIN				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:			BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM COVER		
	DECIMALS		ANGLES			
	X.XXX ±0.010		±1/2°			
	X.XX ±0.03					
X.X ±0.1						
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.		
SHEET 1 OF 1		A2	79221	0		